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More Precision

eddyNCDT // Inductive sensors based on eddy currents





The eddyNCDT 3300 eddy current system is a powerful displacement measuring system which offers numerous benefits in manufacturing automation, machine monitoring and quality control.

Multifunctional controller

The eddyNCDT 3300 controller is equipped with high performance processors for reliable signal processing and further processing. The three-point linearization feature enables almost fully automatic field linearization, which provides high accuracy for any metallic target and installation environment. The operation is supported by a dialog-aided graphical display.

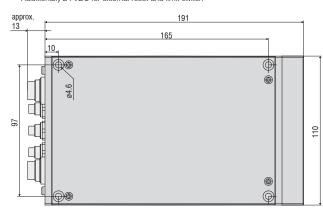
Highest frequency response

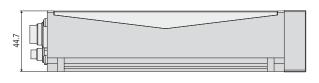
Monitoring highly dynamic processes is possible with the eddyNCDT 3300 which offers a frequency response of 100 kHz. This enables to solve measurement tasks where high measurement speeds and high accuracy are required.

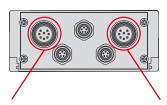
Model		DT3300	DT3301		
Resolution 1)	static (25 Hz)	0.005 % FSO (≤0.01 % FSO with ES04, ES05 and EU05)			
	dynamic (25 / 100 kHz)	0.2 % FSO			
Frequency response (-3dB)		selectable 25 kHz, 2.5 kHz, 25 Hz; 100 kHz for measuring ranges \leq 1 mm			
Linearity		$< \pm 0.2 \%$ FSO			
Temperature compensation ²⁾		+10 100 °C (option TCS: -40 +180 °C)			
Synchronization		yes			
Target material 3)		Steel, aluminum			
Supply voltage		± 12 VDC and 5.2 VDC $^{4)}$	11 32 VDC		
Max. current consumption		approx. 420 mA	700 mA		
Analog output		selectable 0 5 V; 0 10 V; \pm 2.5 V; \pm 5 V; \pm 10 V (or inverted); / 4 20 mA (short circuit proof)			
Connection	Sensor: pluggable cable via 5-pole socket Supply/signal: 8-pole M16 x 0.75 connector (cable see accessories)				
Tomporatura rango	Storage	+25 +70 °C			
Temperature range	Operation	+5 +50 °C			
Protection class (DIN-EN 60529)		IP64 (plugged)			
Control and display elements		limit value monitoring, auto-zero, peak-to-peak, minimum, maximum, average, storage of 3 characteristics			

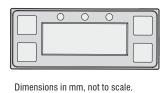
FSO = Full Scale Output

- Resolution data are based on noise peak-to-peak values
 Temperature stability may differ with TCS option
 Steel: St37 steel DIN1.0037 / aluminum: AlCuMgPb3.1645
- ⁴⁾ Additionally 24 VDC for external reset and limit switch









Pin assignment ANALOG - I/O

	3	
Pin	Assignment	Color (cable: SCA3/5)
1	n.c.	
2	n.c.	
3	Analog output U _{out}	Brown
4	n.c.	
5	Temperature output 1) U Temp	Green
6	n.c.	Gray
7	Agnd	White
8	Analog output I out	Yellow

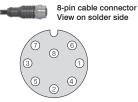
¹⁾ Signal available only as option

Pin assignment IN/OUT/24V IN

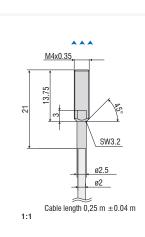
Pin	Assignment	Color (cable: SCD3/8)
1	Zeroing In	Brown
2	Limit value A Out	Yellow
3	n.c.	Blue
4	Reset limit value In	Green
5	n.c.	Pink
6	24 VDC ground	White
7	+24 VDC in	Red
8	Limit value B Out	Gray

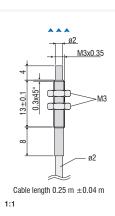


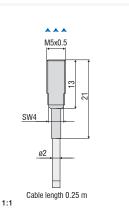












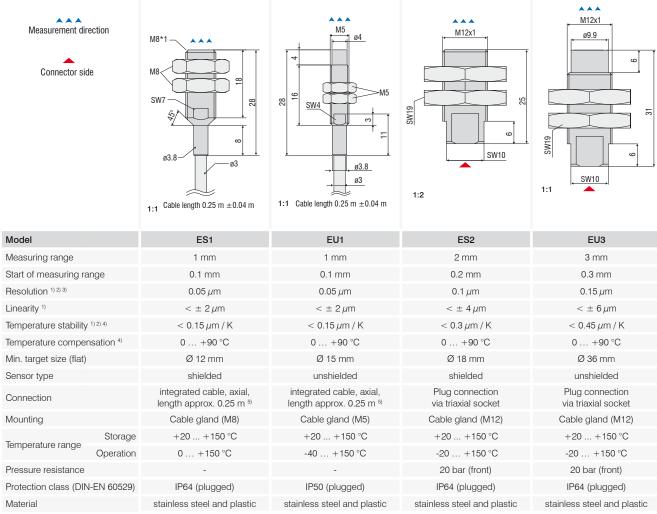
Model		ES04	EU05	ES08
Measuring range		0.4 mm	0.4 mm	0.8 mm
Start of measuring range		0.04 mm	0.05 mm	0.08 mm
Resolution 1) 2) 3)		0.04 μ m	0.05 μm	0.04 μ m
Linearity 1)		$<\pm$ 0.8 μ m	$<\pm$ 1 μ m	$<\pm$ 1.6 μ m
Temperature stability 1) 2) 4)		$<$ 0.06 μ m / K	$<$ 0.075 μ m / K	$< 0.12 \mu \text{m} / \text{K}$
Temperature compens	ation 4)	0 +90 °C	0 +90 °C	0 +90 °C
Min. target size (flat)		Ø 6 mm	Ø 9 mm	Ø 7.5 mm
Sensor type		shielded	unshielded	shielded
Connection		integrated cable, axial, length approx. 0.25 m ⁵⁾	integrated cable, axial, length approx. 0.25 m ⁵⁾	integrated cable, axial, length approx. 0.25 m ⁵⁾
Mounting		Cable gland (M4)	Cable gland (M3)	Cable gland (M5)
Tomporatura ranga	Storage	+20 +150 °C	+20 +150 °C	+20 +150 °C
Temperature range	Operation	0 +150 °C	0 +150 °C	0 +150 °C
Pressure resistance		100 bar (front)	-	20 bar (front)
Protection class (DIN-EN 60529)		IP64 (plugged)	IP64 (plugged)	IP64 (plugged)
Material		stainless steel	stainless steel and ceramics stainless steel and p	

¹⁾ Valid for operation with DT3300 controller, referred to nominal measuring range

²⁾ Relates to mid of measuring range ³⁾ RMS value of the signal noise, static (25 Hz)

⁴⁾ Higher values possible with TCS option

⁵⁾ Length tolerance of cable: ± 10 %



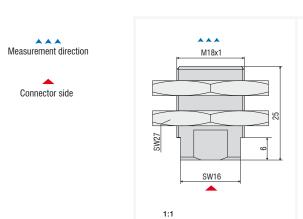
¹⁾ Valid for operation with DT3300 controller, referred to nominal measuring range

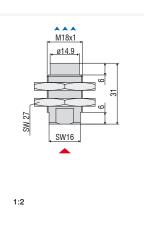
²⁾ Relates to mid of measuring range

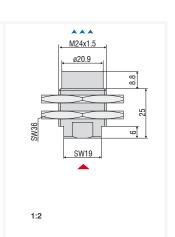
³⁾ RMS value of the signal noise, static (25 Hz)

Higher values possible with TCS option

⁵⁾ Length tolerance of cable: ± 10 %



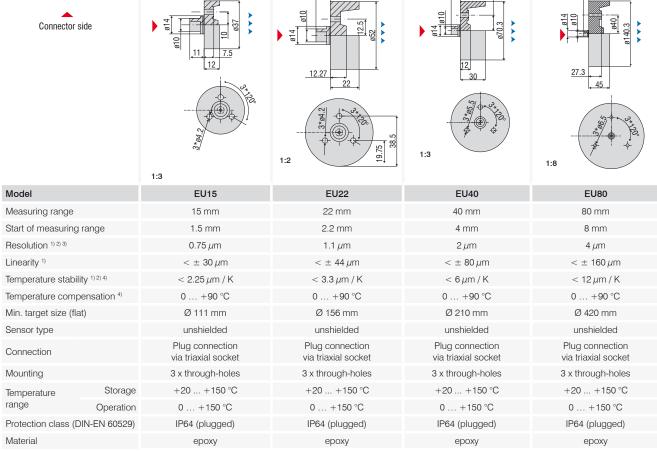




Model		ES4	EU6	EU8
Measuring range		4 mm	6 mm	8 mm
Start of measuring range		0.4 mm	0.6 mm	0.8 mm
Resolution 1) 2) 3)		0.2 μm	0.3 μm	0.4 μm
Linearity 1)		$<\pm$ 8 μ m	$<\pm$ 12 μ m	$<\pm$ 16 μ m
Temperature stability 1) 2) 4)		$<$ 0.6 μ m / K	$<$ 0.9 μ m / K	< 1.2 μ m / K
Temperature compensation	on ⁴⁾	0 +90 °C	0 +90 °C	0 +90 °C
Min. target size (flat)		Ø 27 mm	Ø 54 mm	Ø 72 mm
Sensor type		shielded	unshielded	unshielded
Connection		Plug connection via triaxial socket	Plug connection via triaxial socket	Plug connection via triaxial socket
Mounting		Cable gland (M18)	Cable gland (M18)	Cable gland (M24)
Tomporeture renge	Storage	+20 +150 °C	+20 +150 °C	+20 +150 °C
Temperature range	Operation	n 0 +150 °C -20 +150 °C		0 +150 °C
Pressure resistance		20 bar (front)	20 bar (front)	20 bar (front)
Protection class (DIN-EN	60529)	IP50 (plugged)	IP64 (plugged)	IP64 (plugged)
Material		stainless steel and plastic	stainless steel and plastic	stainless steel and plastic

Valid for operation with DT3300 controller, referred to nominal measuring range
 Relates to mid of measuring range
 RMS value of the signal noise, static (25 Hz)
 Higher values possible with TCS option

22



¹⁾ Valid for operation with DT3300 controller, referred to nominal measuring range

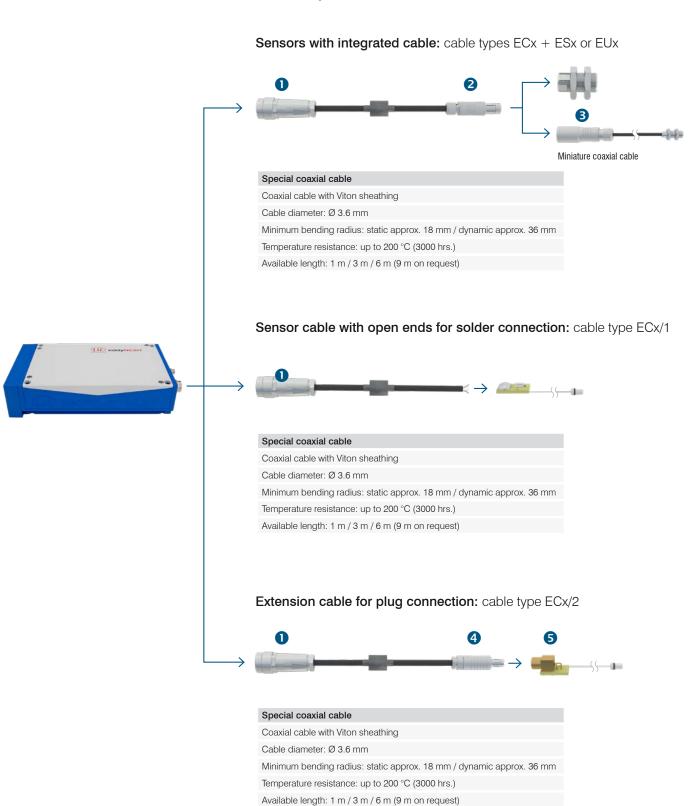
Measurement direction

²⁾ Relates to mid of measuring range

³⁾ RMS value of the signal noise, static (25 Hz)

⁴⁾ Higher values possible with TCS option

Connection cables for DT3300 portfolio sensors



Plug/Socket

1 5-pole socket 0323109: series 712

Type: 5 poles

Connection: screwed connector Temperature resistance: 85 °C

2 Triax plug 0323253: Type SE102 A014-120 D4,9

Triaxial plug: Type: mB0 Connection: push-pull

Temperature resistance: 200 °C (3000 hrs.)

3 Triax socket 0323121: Type KE102 A014-120 D2,1

Triaxial socket: Type: fB0 Connection: push-pull

Temperature resistance: 200 °C (3000 hrs.)

4 Triax plug 0323174: Type S101 A005-120 D4,1

Triaxial plug: Type: mA0 Connection: push-pull

Temperature resistance: 200 °C (3000 hrs.)

5 Triax socket 0323173

Triaxial socket: Type: fA0 Connection: push-pull

Temperature resistance: 200 °C (3000 hrs.)







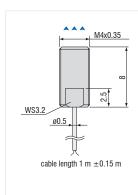






Subminiature sensors for restricted spaces

As well as standard sensors in conventional designs, miniature sensors with the smallest possible dimensions that achieve high precision measurement results are also available. Pressure-resistant versions, screened housings, ceramic types and other special features characterize these sensors, which achieve highly accurate measurement results despite their small dimensions. These miniature sensors are primarily used in high pressure applications, for example, in combustion engines.



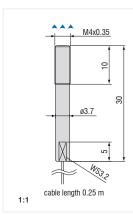
ES04/180(25) Shielded Sensor

Measuring range 0.4 mm Temperature stability ≤ ±0.025 % FSO/°C Connection: integrated coaxial cable 1 m (ø 0.5 mm), short silicon tube at cable exit Pressure resistance (static):

front 100 bar Max. operating temperature: 180 °C Housing material: stainless steel Sensor cable: ECx/1 or ECx/2,

length ≤6 m

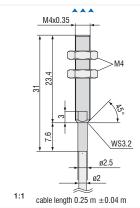
2:1



ES04/180(27) Shielded Sensor

Measuring range 0.4 mm Temperature stability ≤±0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board Pressure resistance (static): Max. operating temperature: 180 °C

Housing material: stainless steel Sensor cable: ECx/1, length ≤ 6 m

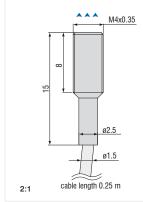


ES04(34) Shielded Sensor

Measuring range 0.4 mm Temperature stability ≤ ± 0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 2 mm) with sealed Pressure resistance (static): front 100 bar / rear side splash water Max. operating temperature: 150 °C

Housing material: stainless steel and ceramic

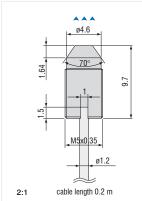
Sensor cable: ECx, length ≤6 m



ES04(35) Shielded Sensor

Measuring range 0.4 mm Temperature stability \leq ± 0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 1.5 mm) with sealed triaxial connector Pressure resistance (static): front 100 bar / rear side 5 bar Max. operating temperature: 150 °C Housing material:

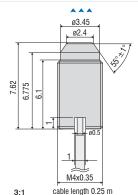
stainless steel and ceramic Sensor cable: ECx/1, length ≤ 6 m



ES04(44) Shielded Sensor

Measuring range 0.4 mm Temperature stability ≤ ± 0.025 % FSO/°C Connection: integrated coaxial cable 0.2 m (ø 1.2 mm) with sealed triaxial connector Pressure resistance (static): front 100 bar / rear side splash water Max. operating temperature: 150 °C Housing material: stainless steel and ceramic

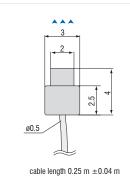
Sensor cable: ECx, length ≤ 6 m



ES04(70) Shielded Sensor

Measuring range 0.4mm Temperature stability \leq ± 0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board Pressure resistance (static): front 100 bar / rear side splash water Max. operating temperature: 150 °C Housing material: stainless steel and ceramic

Sensor cable: ECx/1, $length \le 6 m$



3:1

EU05(10) Unshielded Sensor

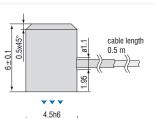
Measuring range 0.5 mm Temperature stability ≤ ±0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Max. operating temperature: 150 °C

Housing material:

stainless steel and ceramic

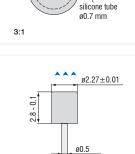
Sensor cable: ECx/1, length ≤ 6 m



ES05(36) Shielded Sensor

Measuring range 0.5 mm Connection: integrated coaxial cable 0.5 m (ø 0.5 mm) with solder connection board Max. operating temperature: 150 °C Housing material:

stainless steel and epoxy Sensor cable: ECx/1, length ≤ 6 m

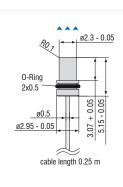


cable length 0.25 m

EU05(66) Unshielded Sensor

Measuring range 0.5 mm Temperature stability ≤±0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board Pressure resistance (static): front 400 bar / rear side splash water Max. operating temperature: 150 °C Housing material: ceramic Sensor cable: ECx/1, $length \le 6 m$

3:1



EU05(93) Unshielded Sensor

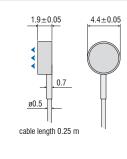
Measuring range 0.4 mm Temperature stability ≤±0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board Pressure resistance (static):

front 2000bar / rear side splash water Max. operating temperature: 150 °C

Housing material: ceramic

Sensor cable: ECx/1, length ≤ 6 m

2:1



ES05/180(16) Shielded Sensor

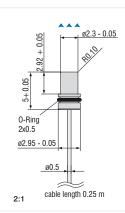
Measuring range 0.5 mm Temperature stability ≤ ± 0.025 %FSO/°C Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board

Max. operating temperature: 180 °C Housing material:

stainless steel and epoxy

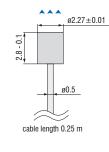
Sensor cable: ECx/1, length ≤ 6 m

3:1



EU05(65) Unshielded Sensor

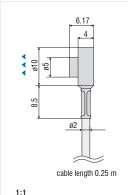
Measuring range 0.5 mm Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board Pressure resistance (static): front 700 bar / rear side splash water Max. operating temperature: 150 °C Housing material: ceramic Sensor cable: ECx/1, length ≤ 6 m



EU05(72) Unshielded Sensor

Measuring range 0.4mm Temperature stability ≤±0.025 % FSO/°C Connection: integrated coaxial cable 0.25 m (ø 0.5 mm) with solder connection board Pressure resistance (static): front 2000 bar / rear side splash water Max. operating temperature: 150 °C Housing material: ceramic Sensor cable: ECx/1, $length \le 6 m$

3:1



EU1FL Unshielded flat sensor

Measuring range 1 mm Temperature stability $\leq \pm 0,025\%$ FSO/°C

Connection: integrated coaxial cable 0.25 m (ø 2 mm) with sealed triaxial connector

Max. operating temperature: 150 °C Housing material: stainless steel and epoxy

Sensor cable: ECx

Article	Description	DT3001	DT3005	DT3060	DT3300	DZ140	SGS
PCx/8-M12	Supply and signal cable 8-pole with M12 connector Standard length: 3 m Optionally available: 5 m/ 10 m /15 m / 10 m as drag-chain suitable variant			x			
PCx/5-M12	Supply and signal cable 5-pole with M12 connector Standard length: 5 m Optionally available: 20 m	x	x				
PC4701-x	Supply and signal cable 8-pole with M12 connector Standard length: 10 m Optionally available: 15 m / 10 m as drag-chain suitable variant						x
SCD2/4/RJ45	Industrial Ethernet cable 4-pole with M12 connector on RJ45 connector Standard length: 2 m			x			
SCAx/5	Signal cable, analog 5-pole with M16x0.75 connector Standard length: 3 m Optionally available: 6 m / 9 m				x		
SCDx/8	Signal cable for switching inputs and outputs: 8-pole with M16x0.75 connector Standard length: 0.3 m Optionally available: 1 m				x		
PSCx	Supply and synchronization cable 5-pole with M9 connector Standard length: 0.3 m Optionally available: 1 m				x		
ESCx	Synchronization cable 5-pole with M9 connector Standard length: 0.3 m Optionally available: 1 m				x		
PC140-x	Supply and signal cable 8-pole connector Standard length: 3 m Optionally available: 6 m					x	
PS2020	Power supply unit Input 100-240 VAC output 24 VDC / 2.5 A; mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022	x	x	x	x	x	x

Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



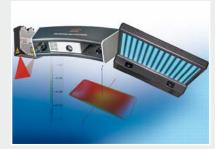
Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection