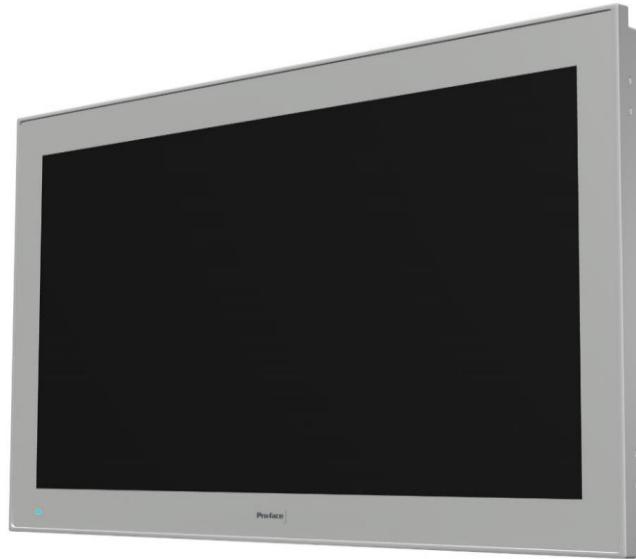


# Product Environmental Profile

## Pro-Face PSA6 HMI Industrial Controller

### Pro-Face PSA6000



**Pro-face**  
by **Schneider** Electric



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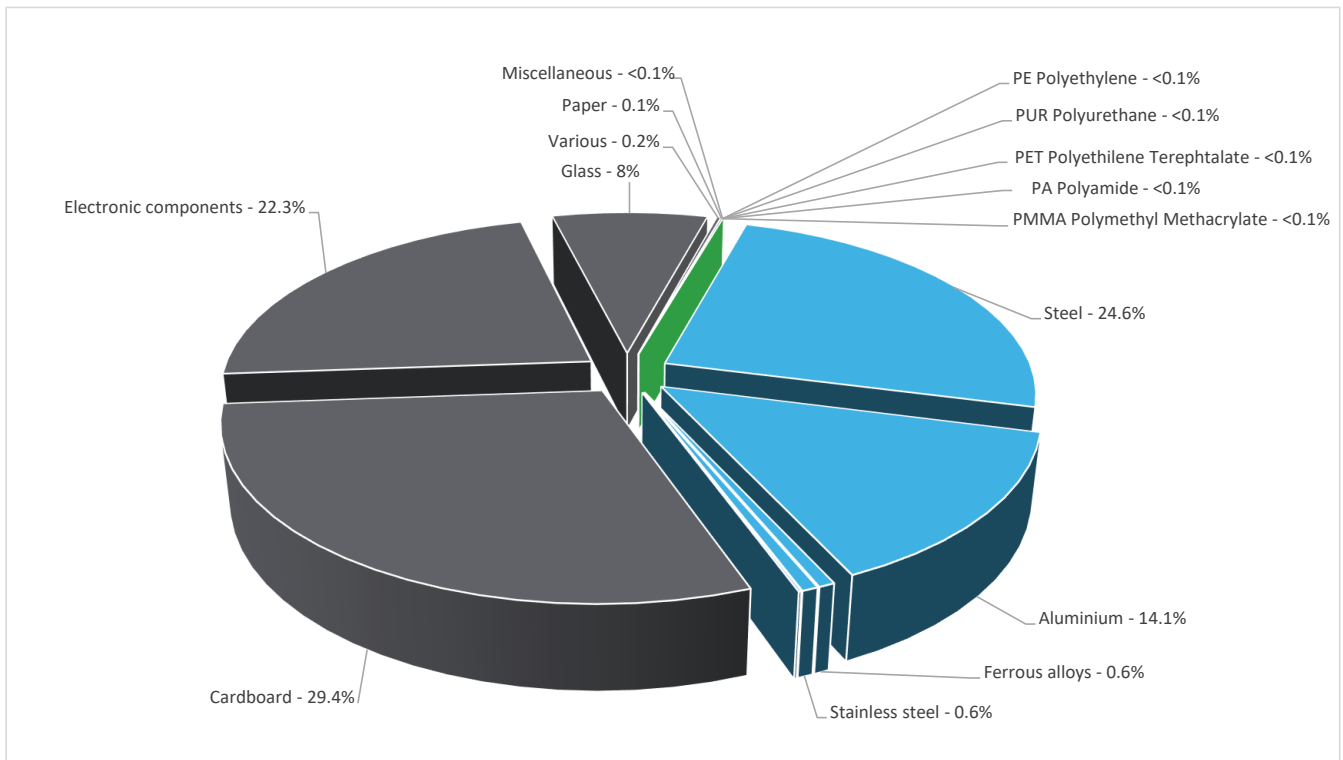
## General information

|                            |  |
|----------------------------|--|
| Reference product          | Pro-Face PSA6 HMI Industrial Controller - PFXPSA65GD18W11  |
| Description of the product | HMI provides an interface for humans and machines to exchange messages and communicate.  |
| Description of the range   | The environmental impacts of this reference product are representative of the impacts of the other products of the range which are developed with a similar technology.<br>The products of the range are: Pro-Face PSA6000 series from 40W to 54W or 12"W to 19"W.   |
| Specifications are:        | To provide 19" Wide TFT Smart Display during 10 years and maximum use rate at 60W, based on below function:<br>- 19" Wide Touchscreen panel<br>- USB Interface (Type-A,) * 2<br>- Ethernet interface<br>In accordance with the relevant standards:<br>- UL61010-1 / UL61010-2-201, UL50 / 50E Enclosure Type 4X Indoor<br>- FCC Part15 Subpart B Class A<br>- ICAN/CSA No.61010-1 / 61010-2-201<br>- ICES-003 Class A<br>- EN61000-6-4, EN61000-6-2<br>- EN61131-2, EN61010-1 / EN61010-2-201<br>- KN61131-2<br>- AS/NZS 61000.6.4 (IEC 61000-6-4), AS/NZS 61010.1 / 61010.2 (IEC 61010-1 / 61010-2-201) |



## Constituent materials

|                        |  |
|------------------------|--|
| Reference product mass | 8.646 Kg including the product, its packaging, additional elements and accessories |
|------------------------|--|



|          |       |
|----------|-------|
| Plastics | 0.0%  |
| Metals   | 40.0% |
| Others   | 60.0% |

## Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website <https://www.se.com>

## Additional environmental information

|                    |                          |            |   |
|--------------------|--------------------------|------------|---|
| <b>End Of Life</b> | Recyclability potential: | <b>62%</b> | The recyclability rate was calculated from the recycling rates of each material making up the product based on REECYLAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability). |
|--------------------|--------------------------|------------|---|

## Environmental impacts

|   |   |                  |   |
|---|---|------------------|---|
| <b>Reference service life time</b>      | 10 years  |                  |   |
| <b>Product category</b>                 | Other equipments - Active product   |                  |   |
| <b>Life cycle of the product</b>        | The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study  |                  |   |
| <b>Electricity consumption</b>          | The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption  |                  |   |
| <b>Use scenario</b>                     | The product is in active mode 70% of the time with a power use of 54W and in standby mode 30% of the time with a power use of 35W , for 10 years.   |                  |   |
| <b>Time representativeness</b>          | The collected data are representative of the year 2025  |                  |   |
| <b>Technological representativeness</b> | The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product. |                  |   |
| <b>Geographical representativeness</b>  | <b>Final assembly site</b>  | <b>Use phase</b> | <b>End-of-life</b>  |
|   | CHINA   | All of the world | All of the world  |
| <b>Energy model used</b>                | <b>[A1 - A3]</b>  | <b>[A5]</b>      | <b>[B6]</b>   |
|   | Electricity Mix; Low voltage; 2020; China, CN   | No energy used   | Electricity Mix; Low voltage; 2020; France, FR<br>Electricity Mix; Low voltage; 2020; United States, US<br>Electricity Mix; Low voltage; 2020; Asia Pacific, APAC |
|   |   |                  | <b>[C1 - C4]</b>  |
|   |   |                  | Global, European and French datasets are used.  |

Detailed results of the optional indicators mentioned in PCRed4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - <http://www.se.com/contact>

| Mandatory Indicators   |              | Pro-Face PSA6 HMI Industrial Controller - PFXPSA65GD18W11 |                           |                     |                     |                 |                         |                          |
|--|--------------|---|---------------------------|---------------------|---------------------|-----------------|-------------------------|--------------------------|
| Impact indicators  | Unit         | Total (without Module D)                                  | [A1 - A3] - Manufacturing | [A4] - Distribution | [A5] - Installation | [B1 - B7] - Use | [C1 - C4] - End of life | [D] - Benefits and loads |
| Contribution to climate change                               | kg CO2 eq    | 2.00E+03  | 1.37E+02                  | 4.17E+00            | 0*                  | 1.84E+03        | 1.07E+01                | -1.35E+01                |
| Contribution to climate change-fossil                        | kg CO2 eq    | 1.98E+03  | 1.41E+02                  | 4.17E+00            | 0*                  | 1.83E+03        | 1.06E+01                | -1.35E+01                |
| Contribution to climate change-biogenic                      | kg CO2 eq    | 1.07E+01  | 0*                        | 0*                  | 0*                  | 1.42E+01        | 1.61E-02                | -3.22E-02                |
| Contribution to climate change-land use and land use change  | kg CO2 eq    | 5.62E-04  | 5.61E-04                  | 0*                  | 0*                  | 0*              | 1.65E-06                | 0.00E+00                 |
| Contribution to ozone depletion                              | kg CFC-11 eq | 2.42E-05  | 1.44E-05                  | 6.37E-09            | 3.76E-09            | 9.54E-06        | 1.81E-07                | -2.94E-06                |
| Contribution to acidification                                | mol H+ eq    | 1.21E+01  | 1.12E+00                  | 2.70E-02            | 1.27E-03            | 1.09E+01        | 3.06E-02                | -7.80E-02                |
| Contribution to eutrophication, freshwater                   | kg P eq      | 6.15E-03  | 5.99E-04                  | 1.56E-06            | 0*                  | 5.49E-03        | 5.48E-05                | -2.96E-05                |
| Contribution to eutrophication, marine                       | kg N eq      | 1.47E+00  | 1.96E-01                  | 1.26E-02            | 6.02E-04            | 1.26E+00        | 6.67E-03                | -7.63E-03                |
| Contribution to eutrophication, terrestrial                  | mol N eq     | 1.74E+01  | 2.11E+00                  | 1.39E-01            | 6.13E-03            | 1.51E+01        | 7.25E-02                | -8.75E-02                |
| Contribution to photochemical ozone formation - human health | kg COVNM eq  | 4.78E+00  | 5.90E-01                  | 3.58E-02            | 1.47E-03            | 4.14E+00        | 1.96E-02                | -3.18E-02                |
| Contribution to resource use, minerals and metals            | kg Sb eq     | 3.11E-02  | 3.07E-02                  | 0*                  | 0*                  | 3.59E-04        | 0*                      | -3.31E-03                |
| Contribution to resource use, fossils                        | MJ           | 5.11E+04  | 2.18E+03                  | 5.80E+01            | 0*                  | 4.88E+04        | 7.77E+01                | -2.61E+02                |
| Contribution to water use                                    | m3 eq        | 1.65E+02  | 4.81E+01                  | 0*                  | 2.24E-01            | 1.16E+02        | 8.10E-01                | -5.96E+00                |

| Inventory flows Indicators  |      | Pro-Face PSA6 HMI Industrial Controller - PFXPSA65GD18W11 |                           |                     |                     |                 |                         |                          |  |
|---|------|---|---------------------------|---------------------|---------------------|-----------------|-------------------------|--------------------------|--|
| Inventory flows   | Unit | Total (without Module D)                                  | [A1 - A3] - Manufacturing | [A4] - Distribution | [A5] - Installation | [B1 - B7] - Use | [C1 - C4] - End of life | [D] - Benefits and loads |  |
| Contribution to renewable primary energy used as energy           | MJ   | 5.50E+03  | 1.07E+02                  | 0*                  | 0*                  | 5.38E+03        | 3.67E+00                | -2.00E+00                |  |
| Contribution to renewable primary energy used as raw material     | MJ   | 4.97E+01  | 4.97E+01                  | 0*                  | 0*                  | 0*              | 0*                      | 0.00E+00                 |  |
| Contribution to total renewable primary energy                    | MJ   | 5.55E+03  | 1.57E+02                  | 0*                  | 0*                  | 5.38E+03        | 3.67E+00                | -2.00E+00                |  |
| Contribution to non renewable primary energy used as energy       | MJ   | 5.11E+04  | 2.16E+03                  | 5.80E+01            | 0*                  | 4.88E+04        | 7.77E+01                | -2.61E+02                |  |
| Contribution to non renewable primary energy used as raw material | MJ   | 1.91E+01  | 1.91E+01                  | 0*                  | 0*                  | 0*              | 0*                      | 0.00E+00                 |  |
| Contribution to total non renewable primary energy                | MJ   | 5.11E+04  | 2.18E+03                  | 5.80E+01            | 0*                  | 4.88E+04        | 7.77E+01                | -2.61E+02                |  |
| Contribution to use of secondary material                         | kg   | 0.00E+00  | 0*                        | 0*                  | 0*                  | 0*              | 0*                      | 0.00E+00                 |  |
| Contribution to use of renewable secondary fuels                  | MJ   | 0.00E+00  | 0*                        | 0*                  | 0*                  | 0*              | 0*                      | 0.00E+00                 |  |
| Contribution to use of non renewable secondary fuels              | MJ   | 0.00E+00  | 0*                        | 0*                  | 0*                  | 0*              | 0*                      | 0.00E+00                 |  |
| Contribution to net use of fresh water                            | m³   | 3.85E+00  | 1.12E+00                  | 0*                  | 5.22E-03            | 2.69E+00        | 2.42E-02                | -1.39E-01                |  |
| Contribution to hazardous waste disposed                          | kg   | 7.30E+02  | 6.80E+02                  | 0*                  | 0*                  | 4.78E+01        | 1.90E+00                | -2.56E+02                |  |
| Contribution to non hazardous waste disposed                      | kg   | 3.78E+02  | 6.36E+01                  | 1.46E-01            | 2.45E+00            | 3.08E+02        | 4.07E+00                | -8.37E+00                |  |
| Contribution to radioactive waste disposed                        | kg   | 8.15E-02  | 3.79E-02                  | 1.04E-04            | 0*                  | 4.33E-02        | 2.03E-04                | -3.82E-03                |  |
| Contribution to components for reuse                              | kg   | 0.00E+00  | 0*                        | 0*                  | 0*                  | 0*              | 0*                      | 0.00E+00                 |  |
| Contribution to materials for recycling                           | kg   | 3.74E+00  | 4.89E-01                  | 0*                  | 0*                  | 0*              | 3.25E+00                | 0.00E+00                 |  |
| Contribution to materials for energy recovery                     | kg   | 0.00E+00  | 0*                        | 0*                  | 0*                  | 0*              | 0*                      | 0.00E+00                 |  |
| Contribution to exported energy                                   | MJ   | 3.69E-02  | 4.84E-03                  | 0*                  | 0*                  | 0*              | 3.21E-02                | 0.00E+00                 |  |

\* represents less than 0.01% of the total life cycle of the reference flow

|   |         |          |
|---|---------|----------|
| Contribution to biogenic carbon content of the product              | kg of C | 0.00E+00 |
| Contribution to biogenic carbon content of the associated packaging | kg of C | 6.86E-01 |

\* The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)

Life cycle assessment performed with EIME version v6.3.0, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range, ratios to apply can be provided upon request

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

|   |                  |                                     |  |
|---|------------------|-------------------------------------|--|
| Registration number :   | ENVPEP2506009_V1 | Drafting rules                      | PEP-PCR-ed4-2021 09 06   |
| Date of issue   | 07-2025          | Supplemented by                     | PSR-0005-ed3.1-EN-2023 12 08   |
|   |                  | Information and reference documents | <a href="http://www.pep-ecopassport.org">www.pep-ecopassport.org</a> |
|   |                  | Validity period                     | 5 years  |
| Independent verification of the declaration and data, in compliance with ISO 14021 : 2016                         |                  |                                     |  |
| Internal <input checked="" type="checkbox"/> External <input type="checkbox"/>                                    |                  |                                     |  |
| The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)                             |                  |                                     |  |
| PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022                                   |                  |                                     |  |
| The components of the present PEP may not be compared with components from any other program.                     |                  |                                     |  |
| Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations" |                  |                                     |  |

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